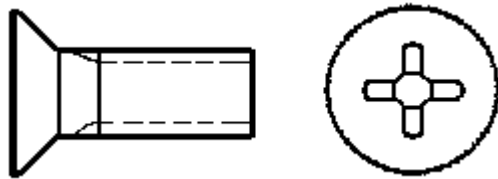




Machine Screws – ASME B18.6.3



Imperial

All dimensions are in inches and are for guidance only

Thread	T.P.I UNC	T.P.I UNF	Head Diameter	Head Height	Drive
0	*	80	0.112-0.096	0.035	#0
1	64	72	0.137-0.120	0.043	#0
2	56	64	0.162-0.144	0.051	#1
3	48	56	0.187-0.167	0.059	#1
4	40	48	0.212-0.191	0.067	#1
5	40	44	0.237-0.215	0.075	#2
6	32	40	0.262-0.238	0.083	#2
8	32	36	0.312-0.285	0.100	#2
10	24	32	0.362-0.333	0.116	#2
12	24	28	0.412-0.380	0.132	#3
1/4	20	28	0.477-0.442	0.153	#3
5/16	18	24	0.597-0.556	0.191	#4
3/8	16	24	0.717-0.670	0.230	#4